



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200

D4131-3

Job Sheet 175801



Part No: D4131-3

Job Qty: 8 ea

Part Name: Base



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/10/18

Job Tracking No:

Due Date: 4/24/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV C SHEETS 6,7 IPP Rev:A 10.10.06 new issue DD ver:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		4/23/18	0.00	0.00	Start Up Waterjet		SC 18/04/16
100	Waterjet	8 pcs		4/23/18	0.00	0.65	Waterjet1		SC 18/04/16
120	QC	8 pcs		4/23/18	0.00	0.00	QC8		38
130	Brake NC	8 pcs		4/24/18	0.03	0.68	Brake NC 2		DAS 38
140	QC	8 pcs		4/24/18	0.00	0.00	QC5		38
150	Packaging	8 pcs		4/24/18	0.00	0.00	Packaging3		9-88
160	QC21-SA	8 Ea		4/24/18	0.00	0.00	QC21		DAS 21 9-88 18/04/18

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S18GA	304/316 .050 Sheet	1.2912 sf (.1614 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S18GA	1	192	0



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Container No: S061208



Part: D4131-3

Job No: 175801

Serial No/Batch: S061208

Revision:

Inspector:

Date: 04/16/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Base	0.098Inches + 0.004 - 0.001	0.102 0.097	0,098	Diameter
2	Base	0.565Inches + 0.008 - 0.001	0.573 0.564	0,566	Diameter
3	Base	1.220Inches ± 0.030	1.250 1.190	1,219	
4	Base	1.380Inches ± 0.010	1.390 1.370	1,382	
5	Base	1.380Inches ± 0.030	1.410 1.350	1,382	
6	Base	2.750Inches ± 0.010	2.760 2.740	2,746	
7	Base	3.810Inches ± 0.010	3.820 3.800	3,814	
8	Base	0.530Inches ± 0.030	0.560 0.500	0,529	
9	Base	4.180Inches ± 0.030	4.210 4.150	4,182	
10	Base	6.100Inches ± 0.030	6.130 6.070	6,102	
11	Base	0.050Inches ± 0.010	0.060 0.040	0,048	

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